



TARA TM-9 Semi-Automatic Pistol Caliber 9mm Operator Manual

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A. GENERAL INTRODUCTION

ATTENTION:

LAW ENFORCEMENT AND MILITARY PERSONNEL ARE TRAINED ON A HIGHER LEVEL AND THIS MAY OVERRIDE SOME OF THESE GUIDELINES. TO PROVIDE SAFETY WHILE OPERATING ON A COMBAT ORIENTED LEVEL, SPECIAL TRAINING FOCUSING ON SAFE TACTICAL PROCEDURES, IS RECOMMENDED.

IGNORING THE SAFETY INFORMATION IN THIS MANUAL COULD CAUSE INJURY OR DEATH.

ATTENTION:

READ AND UNDERSTAND THIS USER MANUAL, GIVING ADVICE ON THE PROPER HANDLING AND FUNCTIONING OF THE TARA TM-9 PISTOL BEFORE LOADING AND FIRING YOUR PISTOL. YOUR SAFETY AND THE SAFETY OF OTHERS DEPEND ON THE CONSTANT EMPLOYMENT OF SAFE PRACTICES.

IF YOU ARE NOT FAMILIAR WITH FIREARMS, SEEK ADVICE AND INSTRUCTION FROM QUALIFIED INSTRUCTORS.

ATTENTION:

WHEN THE MAGAZINE IS BEING REMOVED OR INSERTED, THERE CAN ALWAYS BE A ROUND IN THE CHAMBER. A ROUND IN THE CHAMBER WILL DISCHARGE WHEN THE TRIGGER IS PULLED WITH THE MAGAZINE INSERTED OR REMOVED.

YOU SHOULD NEVER LEAVE A PISTOL UNATTENDED, EVEN WITH THE MAGAZINE REMOVED. AFTER REMOVING THE MAGAZINE YOU SHOULD ALWAYS VERIFY THAT THE CHAMBER IS EMPTY BEFORE DISMANTLING THE FIREARM FOR CLEANING OR ANY OTHER REASON.

WARNING:

IF THE TARA PISTOL OR ANY OTHER FIREARM IS HANDLED WITHOUT CARE, AN UNINTENTIONAL DISCHARGE COULD BE CAUSED, RESULTING IN DEATH, SERIOUS INJURY OR PROPERTY DAMAGE. THIS TARA PRODUCT IS POTENTIALLY LETHAL!

B. SAFETY GUIDELINES

ATTENTION:

IT IS ESSENTIAL TO FOLLOW THE SAFETY INSTRUCTIONS TO AVOID INJURY OR DAMAGE, NO MATTER IF YOU ARE AN EXPERIENCED SHOOTER, FAMILIAR WITH ALL PROCEDURES IN THIS MANUAL, OR IF YOU HAVE NEVER HANDLED A PISTOL BEFORE. YOU SHOULD READ THIS ENTIRE MANUAL CAREFULLY.

WARNING:

TARA PISTOLS HAVE SEVERAL INTERNAL FEATURES TO PREVENT AN ACCIDENTAL DISCHARGE IF THE PISTOL SHOULD BE DROPPED OR RECEIVE HEAVY IMPACTS TO ANY SIDE OF THE PISTOL.

YOU NEED TO ADHERE STRICTLY TO THE SAFETY INSTRUCTIONS IN THIS MANUAL TO AVOID ACCIDENTS.

ANY MECHANICAL DEVICE COULD BE SUBJECT TO PART FAILURES WHEN EXPOSED TO EXTREME FORCES BEYOND NORMALL SPORTING OR LAW ENFORCEMENT USE. THEREFORE THE SAFE

FUNCTION OF THIS PISTOL CAN ONLY BE GUARANTEED, IF NO PARTS ARE CHANGED OR MODIFIED AND IF THE PISTOL IS USED FOR ITS INTENDED PURPOSE ONLY.

WARNING:

THE PISTOL NEEDS NO OUTSIDE LATERAL SAFETY LEVER. IT IS FIRED LIKE A DOUBLE-ACTION REVOLVER BY SIMPLY PULLING THE TRIGGER. FOR CIVILIAN USE ALWAYS KEEP THE PISTOL UNLOADED. NEVER TOUCH THE TRIGGER OF A LOADED PISTOL UNLESS YOU INTEND TO SHOOT.

WARNING:

IF ANY FUNCTION OF THE PISTOL SEEMS TO BE INNEFFECTIVE, THERE IS A RISK OF AN ACCIDENTAL DISCHARGE. IN THIS CASE, IT IS TO BE IMMEDIATELY UNLOADED AND CHECKED BY TARA INC. AUTHORIZED PERSONNEL BEFORE USING IT AGAIN!

C. SAFETY RULES

TO AVOID ACCIDENTAL DISCHARGES ALWAYS HANDLE YOUR PISTOL AS IF IT WERE LOADED.

DO NOT POINT YOUR MUZZLE AT ANYTHING YOU DO NOT INTEND TO SHOOT.

NEVER TAKE ANYONE'S WORD THAT A GUN IS UNLOADED: CHECK IT YOURSELF, WITH FINGERS OFF THE TRIGGER, AND THE PISTOL POINTED IN A SAFE DIRECTION.

KEEP THE BARREL AND SLIDE CLEAR OF ANY OBSTRUCTIONS SO THAT YOUR PISTOL CAN FUNCTION CORRECTLY AND SAFELY.

DO NOT PULL THE TRIGGER OR PUT YOUR FINGER IN THE TRIGGER GUARD UNLESS YOU AIM AT SOMETHING YOU INTEND TO SHOOT.

FOR STORAGE: UNLOAD THE FIREARM AS DESCRIBED BELOW. MAKE SURE THAT THE CHAMBER IS EMPTY AND THE MAGAZINE IS REMOVED. POINT THE MUZZLE IN A SAFE DIRECTION AND PULL THE TRIGGER. STORE THE PISTOL IN THIS CONDITION ONLY.

DO NOT SHOOT AT HARD OR LIQUID SURFACES. BULLETS MAY RICOCHET AND TRAVEL IN ANY DIRECTION AND HIT YOU, OR ANY OTHER OBJECT.

ALWAYS BE SURE YOUR BACKSTOP OR BULLET-TRAP IS ADEQUATE BEFORE YOU START TARGET PRACTICE IN ORDER NOT TO HIT ANYTHING OUTSIDE THE RANGE.

ALWAYS BE ABSOLUTELY SURE OF YOUR TARGET AND THE AREA BEHIND IT BEFORE PULLING THE TRIGGER. A BULLET COULD TRAVEL THROUGH OR PAST YOUR TARGET. IF IN DOUBT, DO NOT SHOOT.

NEVER LEAVE YOUR PISTOL UNATTENDED. SOMEONE, COULD FIRE IT - ESPECIALLY A CHILD.

NEVER USE A PISTOL THAT DOES NOT FUNCTION PROPERLY AND NEVER FORCE A JAMMED ACTION, AS THE ROUND MIGHT EXPLODE. NEVER TRANSPORT YOUR PISTOL IN LOADED CONDITION.

SHOULD YOUR PISTOL HAVE Δ MALFUNCTION, FOLLOW THIS PROCEDURE: ALWAYS AIM THE PISTOL TOWARDS THE TARGET AND WAIT 30 SECONDS (SLOW IGNITION). IF A ROUND DOES NOT FIRE, REMOVE THE MAGAZINE, EJECT THE ROUND AND EXAMINE THE PRIMER. IF THE FIRING PIN MARKING ON THE PRIMER IS LIGHT, OR NON-EXISTENT, TAKE YOUR PISTOL TO A COMPETENT GUNSMITH FOR EXAMINATION. IF THE FIRING PIN MARKING ON THE PRIMER SEEMS NORMAL, ASSUME FAULTY AMMO. REMOVE THE MISFIRED ROUND RELOAD AND GO ON FIRING.

NOTE: MISFIRED ROUNDS SHOULD BE DISPOSED IN ACCORDANCE WITH THE AMMUNITION MANUFACTURERS INSTRUCTIONS.

DO NOT FIRE YOUR PISTOL NEAR ANIMALS UNLESS THEY ARE USED TO THE NOISE. AN ANIMAL'S REACTION COULD CAUSE INJURY OR ACCIDENTS.

NEVER WALK, CLIMB, FOLLOW A COMPANION OR HUNT WITH YOUR PISTOL READY TO FIRE OR OUT OF ITS HOLSTER.

WHEN READY TO FIRE, MAKE SURE THAT THE AREA BEHIND THE SLIDE IS FREE (WATCH YOUR THUMB) AS SLIDE WILL MOVE BACK UPON FIRING.

ALWAYS EMPLOY A COMPETENT PERSON TO MAINTAIN SAFETY, DISCIPLINE AND CONTROL WHEN A GROUP IS FIRING ON A RANGE TO REDUCE THE RISKS OF AN ACCIDENT.

CONSULT A DOCTOR IF YOU ARE TAKING MEDICATION, TO MAKE SURE YOU ARE FIT TO SHOOT.

ALWAYS WEAR HEARING PROTECTION WHEN SHOOTING, ESPECIALLY ON INDOOR RANGES. WITHOUT HEARING PROTECTION, THE NOISE FROM YOUR PISTOL COULD CAUSE HEARING LOSS. ALWAYS WEAR SHOOTING GLASSES FOR EYE PROTECTION. DO NOT SHOOT THE PISTOL TOO CLOSE TO YOUR EYES AS THE SLIDE WILL MOVE BACK UPON FIRING.

MAKE SURE YOUR PISTOL IS UNLOADED BEFORE CLEANING OR STORING IT. WHEN HANDING IT TO ANOTHER PERSON, THE SLIDE SHOULD BE LOCKED OPEN WITH THE MAGAZINE REMOVED.

KEEP YOURSELF AND OTHERS CLEAR OF THE EJECTION PORT, AS CARTRIDGES ARE EJECTED WITH ENOUGH SPEED TO CAUSE INJURY. NEVER PLACE FINGERS IN THE EJECTION PORT OR ON THE HOT BARREL DURING OR AFTER FIRING.

DO NOT PLACE FINGERS IN THE EJECTION PORT - THE SLIDE MOVING FORWARD COULD CAUSE INJURY.

ALWAYS CARRY YOUR PISTOL EMPTY AND OPEN ON THE RANGE, UNTIL READY TO FIRE. KEEP YOUR PISTOL POINTED DOWNRANGE DURING LOADING, FIRING, AND UNLOADING.

NEVER DRINK ALCOHOL OR TAKE DRUGS BEFORE OR DURING SHOOTING. YOUR VISION AND JUDGMENT COULD BE SERIOUSLY IMPAIRED.

ONLY USE HIGH QUALITY FACTORY AMMUNITION IN THE CALIBER OF YOUR PISTOL.

USING RELOADED AMMUNITION WILL VOID THE TARA WARRANTY. RELOADED AMMUNITION MAY NOT MEET (SAMMI/ CIP) SPECIFICATIONS AND COULD EXCEED LIMITS, THUS BEING DANGEROUS.

DO NOT SHOOT THE PISTOL NEAR YOUR STOMACH BECAUSE OF THE SLIDE MOVEMENT UPON FIRING. CAUTION:

DO NOT CARRY THE PISTOL IN A LOADED CONDITION. THIS IS NOT THE RECOMMENDED CARRYING METHOD FOR CIVILIAN USE.

CAUTION:

IN ORDER TO MINIMIZE THE RISK OF AN UNINTENTIONAL DISCHARGE ONLY LOAD LIVE AMMUNITION INTO YOUR PISTOL WHEN YOU ARE READY TO SHOOT.

IMPORTANT NOTICE

READ AND UNDERSTAND THIS MANUAL BEFORE REMOVING THIS FIREARM FROM ITS PACKAGE. PAY SPECIAL ATTENTION TO SAFETY INSTRUCTIONS, INFORMATION AND PROCEDURES.

INSTRUCTIONS FOR USE OF TARA TM-9 PISTOLS

Always assume that the TARA pistol or any other firearm is loaded. The firearm must be considered to be loaded until the magazine is removed and you have inspected the chamber and completed the unloading procedures.

Always keep your finger outside the trigger-guard until the firearm is pointed in a safe direction or at a target and you intend to shoot.

When using a two-hand grip to shoot, the thumb of the weak hand should be on the weak hand side of the pistol because the slide will move backwards while shooting. Read and understand all instructions and safety information in this manual before using your TARA pistol.

This manual is applicable for the TARA TM-9 pistol, operating with the DARE (Double-Action-Rapid-Engagement) Trigger-Sytem.

The TARA pistol, like all firearms, is a dangerous weapon and must be kept out of reach of unauthorized persons, especially children.

It is essential to follow all basic safety instructions and rules of this manual in order to avoid personal injury or any kind of damage. For all sales contracts with TARA Perfection D.O.O. place of Jurisdiction shall be Podgorica, Montenefro and Montenegro State Law shall be applicable.

The manufacturer's warranty and liability of TARA Perfection D.O.O. are limited as per its General Terms of Sale & Delivery.

GENERAL FEATURES

The TARA TM-9 DOUBLE ACTION pistol is the answer to latest handgun design regarding safety, function and reliability.

- Low weight
- Low bore-axis
- High magazine capacity
- High standards of manufacturing methods
- High quality materials
- High life-time expectancy

The TARA TM-9 pistol combines the advantages of a recoil-operated self-loading system with the advantages of a special double action trigger, known as the DARE (Double-Action-Rapid-Engagement) Trigger-Sytem and offers an automatic firing pin safety to enhance the safety standards provided by the DARE-System.

All 10 rounds are loaded automatically during the slide action until the magazine is empty and the slide will remain in the open position, held by the slide stop lever.

MAIN FEATURES

The "DARE" - Trigger - System allows the shooter to be ready to fire at any time without having to operate external safety devices or the need to cock a hammer.

The "DARE" trigger system offers the same comfort and safety as a revolver. Once the trigger is released after or half-way before fully pulling the trigger, the firing pin will be completely released again and the pistol is in a safe condition. In addition, the DARE system allows consecutive strikes on "hard" primers in case they did not discharge after the first hit by the firing pin.

The slide stop lever can easily be operated with the shooting hand. The magazine release is fully ambidextrous.

The high-strength polymer receiver, with its hardened steel inlay, features ideal dimensions, optimum receiver angle and low weight. In order to still better adapt the receiver to personal hand dimensions the receiver has 3 exchangeable back-straps.

TARA pistols have passed the toughest military and industrial tests and are known worldwide tor their 21st Century technology, durability, and accuracy.

TECHNICAL SPECIFICATIONS

- Caliber: 9x19 mm
- Length (slide): 185 mm
- Height including magazine: 128 mm
- Width: 30 mm
- Length between sights: 160 mm
- Barrel length: 113 mm
- Barrel profile: right hand / twist, number of twists: 6
- Magazine capacity: 10
- Mass (weight):
 - empty without magazine: 750 g
 - empty magazine standard: 88 g
 - full magazine: 340 g
- Muzzle velocity (Vo*): 350 m/s
- Muzzle energy (Eo): 460 J
- Trigger travel for discharge: ~12 mm
- Trigger (standard): 3 kg

* depending on ammunition used Technical specifications may be altered without notice!

PISTOL SET COMPONENTS

- Pistol TM-9
- Spare magazine

FUNCTIONS OF THE TARA PISTOL

1. REMOVE THE MAGAZINE

Make sure that no round is in the chamber by locking the slide back and checking carefully that no rounds are present. In this condition the pistol is unloaded, without magazine, the firing pin is released and secured by the firing-pin-safety, trigger completely released in front position.

2. LOAD THE CHAMBER

Load the chamber by pulling back the slide to its rearmost position and let it run forward. The pistol is now chambered, i.e., firing pin spring is still released, trigger in its foremost position and the firing-pin safety is on. The following explanation describes the function of the elements when the pistol is loaded. When manipulating the pistol, always unload the pistol, verifying that the chamber is empty and that the magazine has been removed, as described under section 1 above.

When the trigger is pulled back to the first pressure point, the weapon is released from safety, i.e., the trigger bar lies behind the safety ramp, the firing pin safety is pushed up and thus off, and the firing pin is under tension.

As the trigger is pulled further back, the trigger bar releases the firing pin by means of the connector. The firing pin hits the primer and the cartridge discharges. The recoil impulse moves the slide backward. After about **3mm** movement to the rear, the locking action between the barrel and the slide will be released, the barrel swings downward over the **ramp**.

The slide moves further back until it reaches its final position. During this movement, the cartridge is extracted from the barrel by the extractor, and is then thrown out to the right by the ejector.

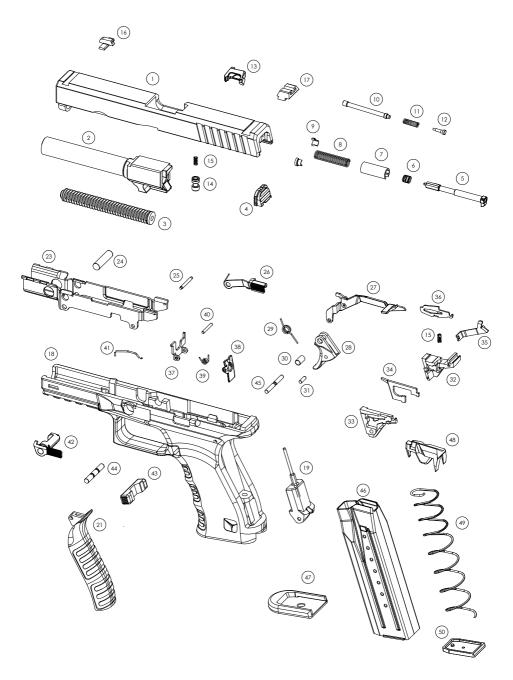
3. THE RECOIL SPRING NOW PUSHES THE SLIDE BACK FORWARD

The trigger bar re-connects with the firing pin and as the slide moves further forewards, the firing pin safety is not being pushed up any more and is "on" again by blocking the firingpin-channel.

The breach-face pushes a new round out of the magazine into the chamber. The barrel locks with the slide again and the pistol is again in the chambered safe condition with the firing-pin-spring released and the trigger in the forward-most position, ready to fire.

After the last round has been fired, the slide will be held in the open position by the slide stop lever. After inserting a new (full) magazine, the slide-stop-lever can be released by pulling back the slide to allow the slide-stop-lever to disengage and the slide to move forward, charging the top-round from the magazine.

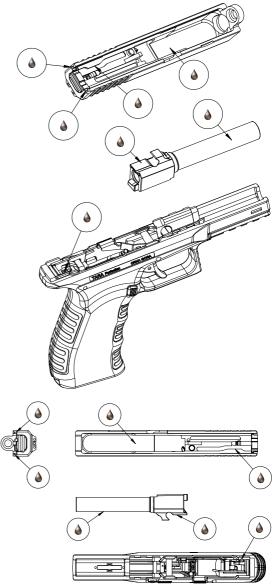
EXPLODED DRAWING



1	Slide	-
2	Barrel	_
3	Recoil Spring	-
4	Cover Plate	-
5	Firing Pin	
6	Spring Recoil Firing Pin	_
7	Spacer Sleeve	_
8	Spring Firing Pin	-
9	Spring Cup	_
10	Extractor Depressor Plunger	
11	Spring Extractor Depressor	-
12	Extractor Loaded Bearing	_
13	Extractor	-
14	Firing Pin Safety	-
15	Spring FP Safety	
16	Front Sight	-
17	Rear Sight	-
18	Receiver	-
19	Assembling Tool	_
21	Grip	-
23	Insert Frame	-
24	Pin Locking Bridge	-
25	Pin Insert Frame	-
26	Slide Stop Lever	-
27	Trigger Bar	-
28	Trigger	
29	Spring Trigger Reset	-
30	Trigger Bush	-
31	Pin Trigger Bar 2,5x8	-
32	Rear Holder R	-
33	Rear Holder L	-
34	Ejector	-
35	Connector	-
36	Link Disassembling	-
37	Insert Magazine Catch	-
38	Magazine Catch	-
39	Spring Magazine Catch	-
40	Pin Magazine Catch	
41	Spring Take Down Lever	-
42	Take Down Lever	-
43	Magazine Release Button	-
44	Pin Trigger	-
45	Pin Rear Holder	-
46	Magazine Tube	-
47	Magazine Floor Plate	-
48	Magazine Follower	-
49	Magazine Spring	-
50	Magazine Lock Plate	-

LUBRICATION

There are seven lubrication points where a single drop of high-quality firearms lubricant should be applied. This will ensure proper lubrication. Care should be taken not to over-lubricate. Excess lubricant can collect quantities of unburned powder and carbon residue, which could interfere with proper functioning of the pistol.



PARTS AND ASSEMBLY GROUPS

SLIDE ASSEMBLY

Slide Channel-Liner Extractor Rear Sight Front Sight

FIRING PIN ASSEMBLY

Firing Pin Spring Firing Pin Spacer Sleeve Spring Recoil Firing Pin Spring Cups

EXTRACTOR DEPRESSOR ASSEMBLY

Extractor Depressor Plunger Spring Extractor Depressor Extractor Loaded Bearing

FP-SAFETY ASSEMBLY Firing Pin Safety Spring FP Safety

COVER PLATE ASSEMBLY Cover Plate Plate Insert

BARREL 9mm

RECOIL SPRING ASSEMBLY Rod Recoil Spring Recoil Spring Loaded Bearing Recoil Spring

RECEIVER ASSEMBLY

Receiver Grip Magazine Release Button Take Down Lever Spring Take Down Lever Pin Trigger Pin Rear Holdert

INSERT FRAME ASSEMBLY

Insert Frame Pin Locking Bridge Pin Insert Frame

REAR HOLDER ASSEMBLY

Rear Holder L,R Connector Ejector Spring FP Safety Link Disassembling

TRIGGER ASSEMBLY

Trigger Bar Trigger Pin Trigger Bar Trigger Bush Spring Trigger Reset

MAGAZINE CATCH ASSEMBLY

Insert Magazine Catch Magazine Catch Pin Magazine Catch Spring Magazine Catch

SLIDE STOP LEVER ASSEMBLY

Slide Stop Lever Spring Slide Stop Lever

ASSEMBLING TOOL ASSEMBLY

Assembling Tool Pin Tool Pin Line 3x16

MAGAZINE ASSEMBLY

Magazine Tube Magazine Follower Magazine Spring Magazine Lock Plate Magazine Floor Plate

SIGHTS

These consist of a rear sight and front in which auto luminescent elements are inserted. Front and rear sight are adjustable for windage.

LOADING AND FIRING

- 1. The magazine is filled by pushing each individual round into the magazine from the top front. The base of the round is pressed down first against the pressure of the spring.
- 2. Introduce the magazine into the magazine shaft until the magazine catch is completely engaged.
- 3. Rack the slide and allow it to slide forward into the locked position. The trigger finger of the shooting hand must remain outside the trigger guard. The weapon is now chambered and ready to fire.
- 4. After the last case has been ejected, the slide remains in the open position. Remove the empty magazine from the weapon by pushing the magazine release. Insert a loaded magazine and then either push the slide stop lever downward or pull back the slide a few millimeters to allow the slide-stop-lever to disengage and release the slide, which will then automatically move forward and chamber another round from the loaded magazine.





UNLOADING

- 1. Remove magazine by depressing the ambidextrous magazine release.
- 2. Make sure your finger is off the trigger and out of the trigger guard.
- 3. Pull back the slide to eject any round which could be in the chamber.
- 4. Check to make sure that there is no round in the chamber.
- 5. Release the slide stop lever so that the slide moves into the forward position. Pull the trigger into the fully pulled position with the pistol pointing in a safe direction.

CAUTION: ALWAYS UNLOAD YOUR PISTOL IMMEDIATELY AFTER USE AND PRIOR TO CLEANING AND STORAGE TO MINIMIZE THE RISK OF ACCIDENTAL DISCHARGE. IN ORDER TO AVOID A REVERSE CLEARANCE REMEMBER TO FIRST REMOVE THE MAGAZINE AND THEN OPEN THE SLIDE TO CHECK THE CHAMBER FOR AMMUNITION LEFT.

DISASSEMBLING AND REASSEMBLING

- 1. For normal cleaning and inspection, it is sufficient to field-strip the pistol into its 5 main components: slide, barrel, recoil spring, receiver, magazine
- 2. It is recommended to use the original maintenance cleaning kit to lubricate and clean the weapon. In addition, only special greases and oils specifically recommended for guns should be used.
- 3. TARA TM-9 pistols should be field-stripped in the following sequence:
 - Point pistol in a safe direction
 - Take out the magazine from the receiver
 - Check for safety (ensuring there is no round in the barrel / chamber)
 - Make sure that your finger is off the trigger and out of the trigger guard









- 4. Removal of the slide is carried out as follows:
 - Pull back the slide and push up the slide-stop lever so that the slide stays open.
 - Turn down the disassembly lever clockwise from 3 o'clock to 6 o'clock.
 - Push the slide forwards and separate it from the receiver.

THERE IS NO NEED TO PULL THE TRIGGER AGAIN AFTER THE CLEARANCE PROCEDURE. AN INTERNAL MECHANISM WILL ALLOW THE SLIDE TO BE TAKEN OFF THE RECEIVER WITH THE TRIGGER STAYING IN THE FORWARD POSITION.

- 5. Removal of the barrel is carried out as follows:
 - Compress the recoil spring assembly lightly and push the assembly sideways and raise it.
 - Take the recoil spring assembly out of the slide
 - Grasp the barrel on the locking edge, push it slightly forwards, raise it and pull it out of the slide.

REASSEMBLING THE TARA TM-9 PISTOLS IS CARRIED OUT IN THE REVERSE ORDER TO THE ABOVE.







MANUFACTURERS GUARANTEE

- If the the purchaser disassembles the pistol to any extent that goes beyond the field-strip described in this user's manual, and if this results in any kind of damage or malfunctions caused by inappropriate handling or incomplete reassembly then the purchaser shall forfeit any guarantee claims against damages consequently incurred to persons or property.
- 2. For safety reasons it is strictly prohibited to make any changes to the mechanism of the pistol, in particular to deactivate or manipulate any safety devices.
- 3. The following actions might damage the product and are thus excluding any kind of warranty or guarantees by the manufacturer:
 - Excessive Dry Firing.
 - With the slide removed, it is not permitted to tension and spring the firing pin forward, since this could damage the firing pin safety and/or firing pin tip.
 - The steel insert located in the slide cover plate must not be removed or manipulated.
- 4. The use of reloaded or non-standard factory ammunition excludes the manufacturers liability. All liability, guarantee or warranty whatsoever is excluded in the event that these instructions are not being observed.

SAFETY-CHECKS

In order to guarantee 100% reliability and safety of the pistol, we recommend to include the following safety-checks into your standard cleaning procedure in order to make sure that these will be carried out on a regular basis, depending on the frequency of the usage of the product.

Function testing the firing pin safety:

- Field-Strip the pistol into its 5 main components and remove the recoil spring assembly and barrel from the slide.
- Depress the firing pin safety while holding the slide in a muzzle-down position. The tip of the firing-pin should be visibly protruding through the firing- pin-hole in the breach-face.
- Pull back the firing pin manually about 5mm.
- Now push the firing pin toward the muzzle keeping slide in a horizontal position without depressing the firing-pin safety.

This time the tip of the firing pin should not protrude from the firing pin hole. Should it do so, the firing pin and/or the firing pin safety should be inspected and replaced.

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